

# Aluminium

**The Recyclable  
Reusable  
Super Material**



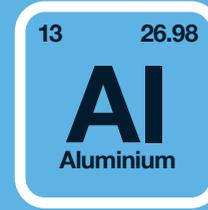
**BlueSky**

# Hello from BlueSky!

We're delighted you are ready to explore this recyclable, reusable, super material and what we have to offer.



**ALUMINIUM**  
THE RECYCLABLE,  
REUSABLE,  
SUPER MATERIAL



## Why we choose aluminium

We have curated a range of aluminium packaging that is robust in nature, intricate in design, and testament to our commitment to support you with sustainable packaging solutions.

- Infinitely recyclable
- Robust
- Premium aesthetic
- Durable

**Benefitting you, your consumers, and our world**

# Shapes, sizes, & more

BlueSky's aluminium packaging options have been developed with attention to quality and functionality. From slender, elegant bottles to compact tins, our assortment embodies practicality and aesthetics.



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SUPER MATERIAL



SIZES  
30ml  
TO  
1L

## Aluminium Bottles

Our wholesale aluminium bottles are available in a range of sizes from a compact 30ml to a generous 1 litre. These sustainable, versatile, and customisable aluminium packaging solutions are applicable across numerous sectors.

1

### Sustainable and infinitely recyclable

Can contain up to 100% post-consumer recycled (PCR) content

2

### Versatility across markets

3

Compatible with a broad selection of bottle closures and dispensers

EXPLORE THE RANGE

**ALUMINIUM**  
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SUPER MATERIAL



SIZES  
10ml  
TO  
250ml

## Aluminium Tins

We have an extensive range of aluminium tins, available from 10ml to 250ml, thoughtfully designed to accommodate a diverse range of industries, including personal care, home care, and craft sectors.

EXPLORE THE RANGE

8 Sizes  
available from  
stock



# Aluminium Bottle Details

Diameter (mm)	Height (mm)	Volume (ml)	Neck (mm)	Neck Type	Shoulder	Product
22	70	15	20	Screw	Ogive	Bottle
22	88	25	20	Screw	Ogive	Bottle
25	72	25	20	Screw	Ogive	Bottle
25	94	35	20	Screw	Ogive	Bottle
35	80	50	24	Screw	Ogive	Bottle
35	85	50	20, 24	Screw	Ogive	Bottle
35	95	75	28	Screw, Tamper Evident (ROPP)	Ogive	Bottle
35	97	50	20	Screw	Special	Bottle
35	102	35g	22	Special	Ogive	Bottle
35	110	75	28	Screw, Tamper Evident (ROPP)	Ogive or Sharp	Bottle
35	115	75	20, 24	Screw, Tamper Evident (ROPP)	Ogive	Bottle
40	99	75	20, 24	Screw	Ogive	Bottle
40	78	75	Special	Special	Special	Bottle
40	110	100	20, 24	Screw	Ogive	Bottle
40	135	125	20, 24	Screw	Ogive	Bottle
40	155	150	20, 24	Screw	Ogive	Bottle
44	94	100	Special	Special	Special	Shaker
45	95		38	Screw	Ogive	Pill Jar
45	115	125	20, 24	Screw	Ogive or Sharp	Bottle
45	126	75g	22	Special	Ogive	Bottle
45	130	150	20, 24	Screw	Ogive or Sharp	Bottle
45	145	175	20, 24	Screw	Ogive or Sharp	Bottle
45	165	200	20, 24	Screw	Ogive	Bottle
50	125	150	24, 28	Screw, Tamper Evident (ROPP), Crown Top	Ogive	Bottle
50	136	100g	26	Special	Ogive	Bottle
50	140	200	24, 28	Screw, Tamper Evident (ROPP), Crown Top	Ogive	Bottle
50	175	250	24, 28	Screw, Tamper Evident (ROPP), Crown Top	Ogive	Bottle
50	195	300	24, 28	Screw, Tamper Evident (ROPP), Crown Top	Ogive	Bottle
50	215	330	28	Screw, Tamper Evident (ROPP), Crown Top	Ogive	Bottle
53	110		38	Screw	Ogive	Pill Jar
59	140	250	28, 38	Screw	Ogive	Bottle/Pill Jar
59	160		38	Screw	Ogive	Pill Jar
59	169	300	28	Screw	Ogive	Bottle
59	225	400	28	Screw	Ogive	Bottle
66	121	250	28	Screw	Ogive or Sharp	Bottle
66	140	300	28, 43	Screw	Ogive or Sharp	Bottle
66	168	400	28	Screw	Ogive or Sharp	Bottle
66	185	400	28, 43	Screw	Ogive	Bottle
66	196	500	28	Screw, Tamper Evident (ROPP)	Ogive or Sharp	Bottle
66	215	500	28, 43	Screw, Tamper Evident (ROPP)	Ogive	Bottle
66	230	600	28	Screw, Tamper Evident (ROPP)	Ogive or Sharp	Bottle
66	265	750	28	Screw, Tamper Evident (ROPP)	Ogive or Sharp	Bottle
73	280	1000	28	Screw, Tamper Evident (ROPP)	Ogive	Bottle

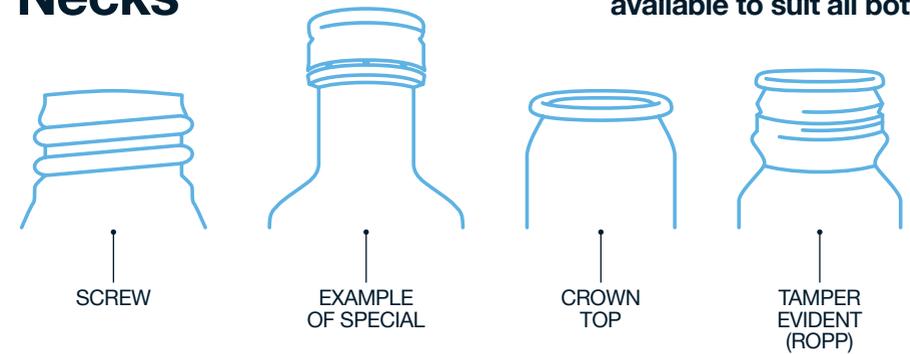
## Shoulders



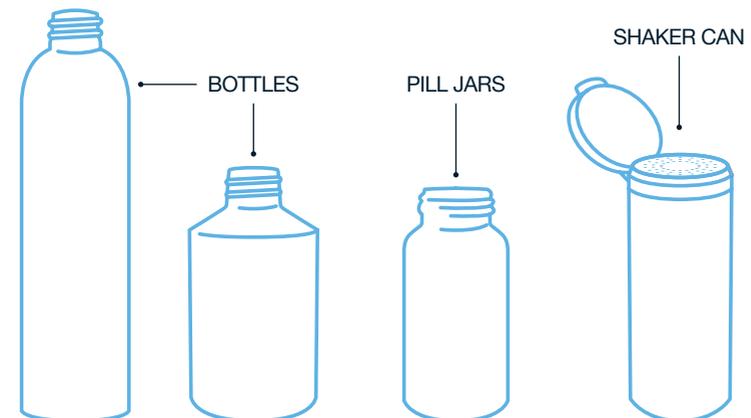
Speak to us about PCR content **Up to 100%!**

## Necks

Aluminium caps & closures available to suit all bottles



## Bottle Types



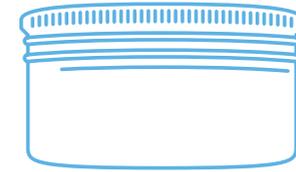
# Aluminium Tin Details

Diameter (mm)	Neck	Volume (ml)	Type
36	Special	10	Standard
40	Special	12	Standard
38	Special	15	Standard
47	Special	30	Standard
55	Special	50	Standard
63	Special	75	Standard
70	Special	100	Standard
50	Special	25	Shallow
65	Special	50	Shallow
83	Special	100	Shallow
94	Special	120	Shallow
76	Special	75	Deep
83	Special	150	Deep
94	Special	170	Deep
90	Special	200	Deep
90	Special	250	Deep



# Aluminium Tin Types

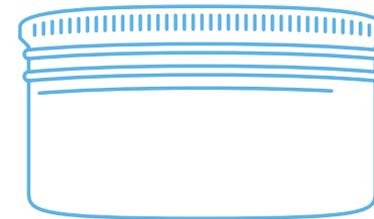
Speak to us about PCR content



↑  
STANDARD



↑  
SHALLOW



↑  
DEEP

# Aluminium Tube Details

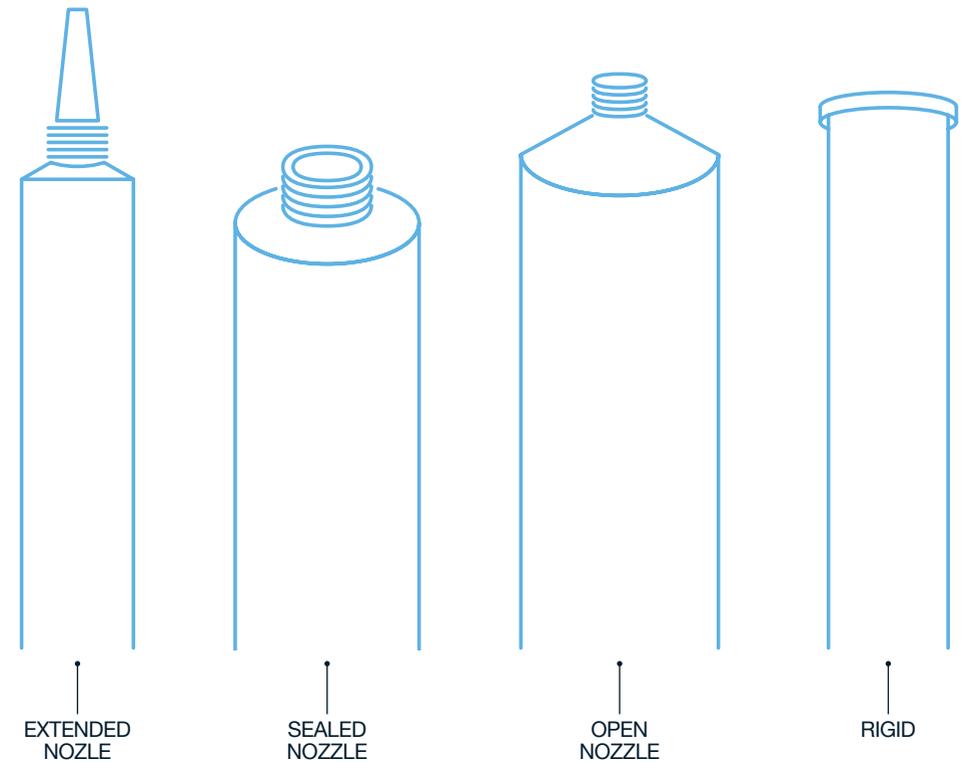
## Collapsible Tubes

Diameter (mm)	Volume (ml)	Min Height (mm)	Max Height (mm)	Neck
11	3 - 5	40	70	M7.2
12.7	5 - 8	50	85	M7, Ophthalmic
13.5	5 - 10	50	85	M7, Ophthalmic
15.8	10 - 15	50	110	M7, M9, M11, Ophthalmic
19.05	15 - 25	80	125	M7, M8, M9, M11
22.2	25 - 30	80	140	M8, M9, M11
25.4	30 - 75	90	165	M8, M9, M11
28	50 - 100	100	180	M8, M9, M11
28.5	70 - 120	100	180	M9, M11, M13.5
31.75	70 - 120	100	185	M9, M11, M13.5
35	85 - 135	100	185	M9, M11, M13.5
38	90 - 150	100	215	M9, M11, M13.5

## Rigid Tubes

Diameter (mm)
15
18
22
27.8
28
37

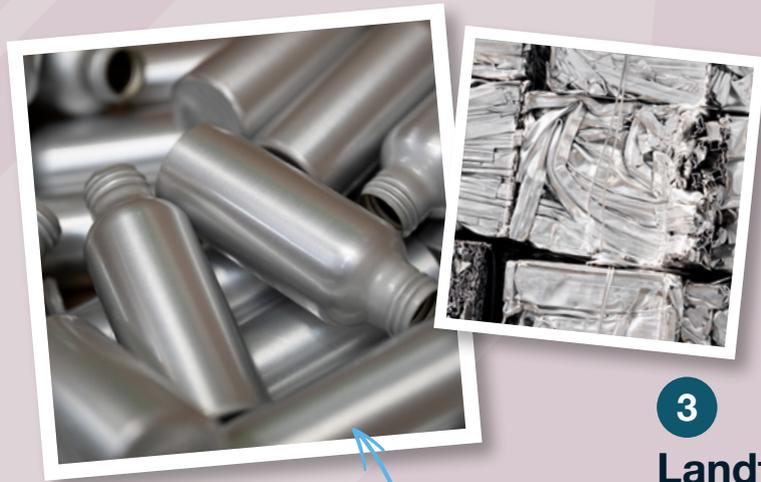
# Aluminium Tube Types



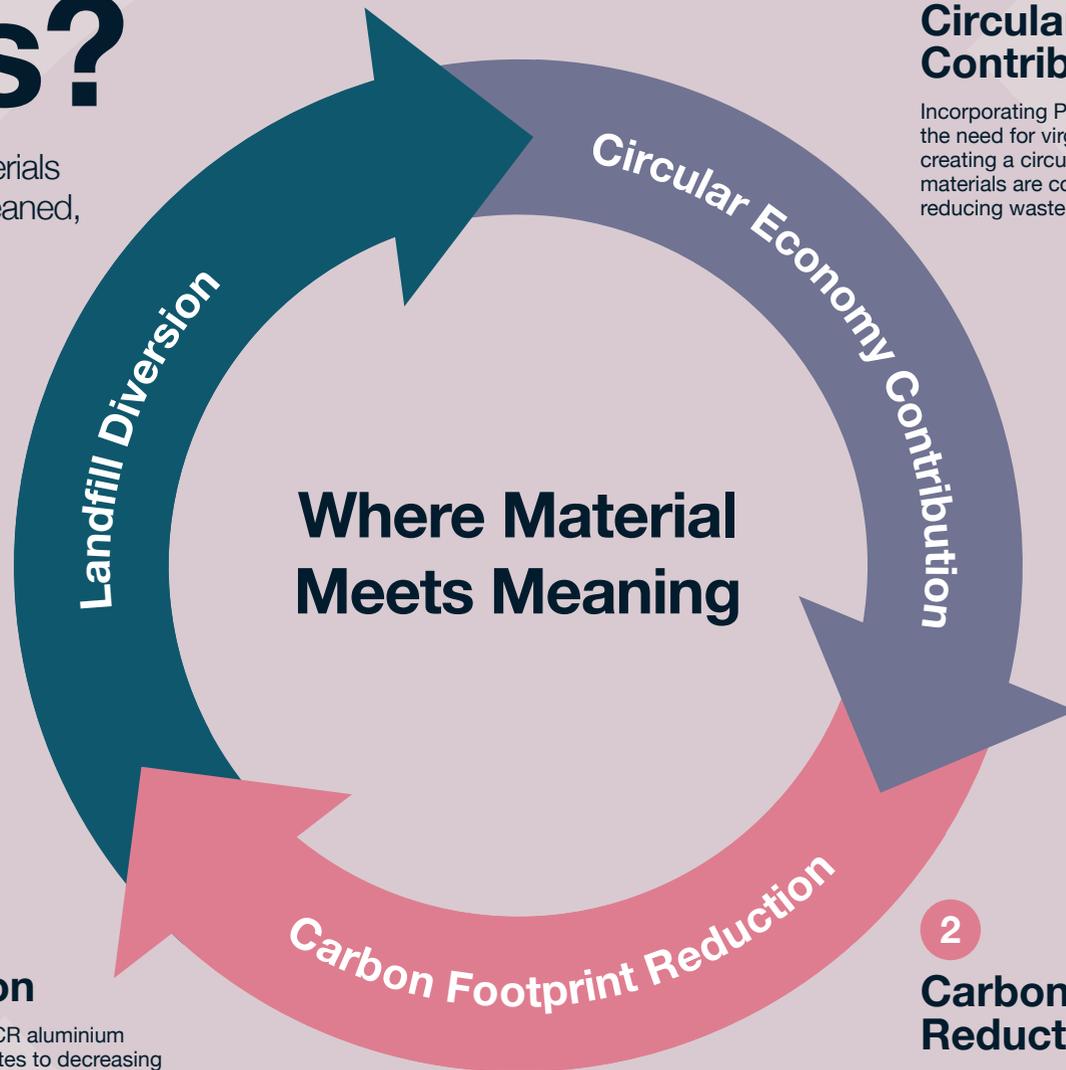
# Post-Consumer Recycled (PCR) What is this?

Post-Consumer Recycled (PCR) content refers to materials that have been used by consumers, then collected, cleaned, and processed for reuse in new products.

In the context of aluminium bottles, this means that a portion or the entirety of the bottle's material comes from previously used aluminium products, often beverage cans or other similar containers.



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REUSABLE,  
SUPER MATERIAL**



## 1 Circular Economy Contribution

Incorporating PCR content reduces the need for virgin aluminium, aiding in creating a circular economy where materials are continuously reused, reducing waste.

## 2 Carbon Footprint Reduction

Extracting and processing virgin aluminium is energy intensive. Using PCR aluminium significantly decreases the carbon footprint associated with the production of new bottles.

## 3 Landfill Diversion

Incorporating PCR aluminium directly contributes to decreasing the number of aluminium items that end up in landfills. This practice extends the life of these materials, ensuring that their value is fully utilised.

# Customisation at its core

We acknowledge the uniqueness of your brand and products. Therefore, our aluminium packaging options are not just containers; they are the canvases ready to be customised. There are flexible decoration options, and all can be performed with great accuracy and quality.

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## Printing

Printing can be done at point of production on all our aluminium products.

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## Embossing and Debossing

A popular choice for an eye-catching, tactile experience.

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## Labelling

A fantastic choice if minimum quantities are an issue on your project.

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## Laser Printing

Laser printing is the practice of using lasers to engrave or mark an object.

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Aluminium is a highly versatile and sustainable material for packaging, making it a modern-day super material. It can be recycled repeatedly without losing quality, making it an ideal choice for sustainable packaging. Furthermore, aluminium has impressive reuse credentials, with major multinational brands and SMEs, incorporating it into their products across a variety of sectors, including Personal Care, Home Care, and Beverages

**Laura Grant**  
Marketing Manager BlueSky



# Safety and preservation with epoxy phenolic lacquer

All BlueSky aluminium bottles and tins come with epoxy phenolic inner lacquer. This lacquer protects and preserves the product inside of the packaging, acting like an invisible shield, guarding against contamination and chemical interaction.

BPA-NI (BPA Non-Intent) lacquers are also available to meet British Retail Consortium (BRC) regulations.



**Chemical Resistance**



**Contamination Prevention**



**Enhanced Shelf Life**



**Eliminating Metallic Smell**

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# Ensuring Integrity in Personal Care Packaging

In the world of personal care, skincare and cosmetics, product integrity and packaging sustainability are paramount. The role of packaging goes beyond mere containment.

For the multifaceted domain of personal care, spanning skincare, hair care, and bath & shower products, our packaging provides an environmentally responsible and aesthetically appealing solution.



Beverage Market

# Aluminium bottles tailored for spirits and cocktails

The shift towards Aluminium Bottles in the beverage industry is gaining momentum, thanks to its numerous advantages. Aluminium's shatterproof characteristic guarantees that your beverages are delivered to consumers in perfect condition.

Being lightweight, they offer significant savings in transportation costs and reduce breakages compared to glass bottles. Additionally, the aluminium material shields contents from light, ensuring that the taste and quality of the beverage remain unaltered.

EXPLORE THE RANGE

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## Carefully Crafted for the Spirits and Ready-to-Drink Cocktail Industry

From 3cl to 1L

Options with Roll-On  
Pilfer-Proof (ROPP) neck

Slender neck  
design option

### 1L Aluminium Spirit Bottles

Perfect for exports & refills

- Ideally sized for the export market and bars
- Greater volume at a reduced cost
- Ensures precise servings
- Each bottle provides 40 units of spirit

### 5cl Spirit Bottles

Perfect for alcoholic shots & sample packs

- Sleek and modern design
- Durable design is lighter than glass
- This eco-friendly bottle is perfect for on-the-go moments and outdoor adventures

### 50cl Cocktail Bottles

Great for pre-mixed cocktails

- Your premium beverage partner
- Crafted for spirits and pre-mixed cocktails
- Aluminium packaging ensures your beverage stays untouched by light and air, preserving taste and quality sip after sip

### 3cl Spirit Bottles

Perfect for smaller shots

- This bottle guarantees hassle-free toasts and sips
- Light, durable and infinitely recyclable giving you sustainable shot's



It's crucial we align our packaging offer with the evolving demands of the market, while adhering to our goal of empowering sustainability for our customers. BlueSky's expanded range of Aluminium Bottles is a solution that addresses these priorities.

**Adrian Wade**  
Head of Supply Chain at BlueSky

# Aluminium packaging for enduring home products

In recent years, there has been a shift towards sustainable and eye-catching packaging options in the home care sector. Aluminium marries recyclability and style. It has emerged as a premium choice for packaging solutions, and the refillable attributes are extremely suited to this sector.

- **Aluminium bottles and tins for Home Care Products**

Infinite recyclability, robustness, no rust, and chic aesthetics are just a few attributes that our aluminium packaging brings to your home care line.

- **Versatile customisations**

Able to be customised in terms of size, colour, and design to seamlessly align with your brand image.

- **Secure and safe packaging**

Aluminium's unbreakable nature and impermeability, safeguards your products from leakage and external contaminants.

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# Aluminium Pill Jars

## Secure, Stylish, Sustainable

Our line of aluminium pill jars is a perfect blend of functionality, sustainability, and sophistication. Designed for a variety of solid, semi-solid and powder oral formulations for the nutraceutical, vitamin, mineral, supplement, and health care industries.

### Protection

Mono-material packaging format, with aluminium cap, that offers excellent barrier properties, and is 100% recyclable.

With FDA-approved lacquer that is suitable for VMS and health care products.

### Tamper-evident

Choose between Induction Heat Seal (IHS) liner or a shrink seal for safety and consumer confidence.

### Sleek design

Featuring a 38/400 threaded design, these jars are user-friendly and visually appealing.

### Details

Dimensions	Overflow Capacity	Filling Line
45 x 95mm	125ml	105ml
53 x 110mm	200ml	180ml
59 x 140mm	318ml	300ml
59 x 160mm	367ml	347ml



# Aluminium packaging with a difference

Speak to us about PCR content  
Up to 100%!



## Aluminium Sifter

**240SCOCA**

Our aluminium Sifter Cap is infinitely recyclable and ensures precision in dispensing powders. This two-piece cap, crafted from high-quality aluminium, allows any 24/420 screw neck bottle to become a perfect container for powders.

[VIEW PRODUCT](#)



## Aluminium Bottle Roll-On

**SETRO5075AEPGL**

A forward-thinking design for your deodorant, anti-perspirant, and any other suitable liquid products for the roll-on format.

Each part of the packaging can be disassembled, with each part being 100% recyclable.

[VIEW PRODUCT](#)



## Aluminium Shaker Can

**SC100EPGL**

Our aluminium Shaker Can, paired with a snap-on multi-hole cap, which defines ease of use and optimal distribution, especially for free-flowing products like spices and seasonings. The food-grade lacquers and inks are BPA non-intent, safeguarding your food items.

But let's not limit creativity; envision this for cosmetics, body powders, and hair styling solutions as well!

[VIEW PRODUCT](#)



## Aluminium Powder Bottle

**ALT50136W / ALT50136P  
ALT35102P / ALT45126P**

Our aluminium Powder Bottles: your sustainable packaging choice for cosmetic, hair care, and body care powders. Paired with a Rotex closure, it promises a premium, smooth application across various powder-based applications.

[VIEW PRODUCT](#)

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# Success stories and partnerships

## Wype Ltd.

“We have been working with BlueSky from the very start of Wype in 2020. BlueSky supply us with a range of closures, pumps, and various aluminium bottles. Throughout our time working together, BlueSky have been extremely supportive, working with us to understand our needs as a company, providing their expertise across a wide range of solutions (including embossing and printing), and being flexible to our needs as an early-stage start-up.

We would highly recommend BlueSky to any consumer start-up looking for sustainable packaging solutions.”

**Giorgia and Eli**  
Founders of Wype



### How we Supported Wype

- Aluminium bottles with technical eight colour print
- Expertise in embossing
- Closures and pumps
- Reliable and trusted supply chain management

## Face Junkie



“BlueSky supported us every step of the way, helping to bring our concepts to life and launch our Face Junkie Skincare Range. Their knowledge, flexibility and commitment to our business was evident throughout the process from start to finish.”

**Nicola Jones**  
Founder at Face Junkie

### How we Supported Face Junkie

- Aluminium sprayed bottles
- Artwork support and label & carton sourcing

# Squire Hair Ltd.

"I was confident with my products, however, I needed help with the packaging.

In the end, it was an easy choice for us in choosing who we would trust with the project. BlueSky listened to what we wanted, explained the process and helped us make the right choices."

## Lee Mahon

Founder of Squire Hair Ltd.

### How we Supported Squire Hair Ltd

- Packaging sourcing of aluminium tins
- Artwork support and label & carton sourcing
- Transit trials



**Embossing and debossing** gives a premium aluminium appearance and you're the assurance that your brand will never disappear.

Embossing is where the design is pushed into the material and debossing is where it is reversed out.

# Ogilvy

"BlueSky have been a delight to work with, and I can honestly say that everyone I have spoken to has been so helpful and would recommend anyone thinking of changing containers, or even curious about it, to give them a call.

Finding a business with similar values to our own is challenging in today's climate but I can certainly say that since working with BlueSky they have gone above and beyond at every point."

## Graeme Jarron

Founder of Ogilvy Vodka

### How we Supported Ogilvy

- Supply of aluminium bottles and closures, to meet their goal of a sustainable packaging option with a premium feel
- Enabled them to stand out against their competitors
- They are able to access new export opportunities due to the lightweight nature of aluminium
- Recyclable mono-material packaging



# BlueSky thinking brought to life.

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